

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A formwork structure located on a supporting surface, the structure having a perimeter of side form members, defining a curable non-solid material retaining area within the perimeter each side form member having a first side that faces the curable material and a second side opposite the first side; the formwork including side form support members that support the side form members, ~~[[the]]~~ each side form support member~~[[s]]~~ arranged such that it contacts and extends perpendicularly from the second side of the side form member that it supports and is releasably fixed relative to the supporting surface by a surface-to-member securing device fixed to the supporting surface and which engages the side form support member, wherein additional side form support members are securable to the side form support members secured to the supporting surface by one or more releasable inter-member securing devices, which are not the surface-to-member securing device.

2. (Currently amended) The formwork of claim 1 wherein additional side form support members are ~~secured~~ arranged on top of and secured to previously secured side form support members.

3. (Currently amended) The formwork of claim 2 wherein each additional side form support member is secured to an adjacent side form support member by one or more separate inter-member securing devices.

4. (Currently amended) A formwork structure located on supporting surface, the structure having a perimeter of side form members, the perimeter defining a curable non-solid material retaining area within the perimeter each of the side form members having a first side that faces the curable material and a second side opposite the first side; the formwork including side form support members that support the side form members and are each in contact with and extend at right angles from the second side of the side form member that it supports and is held in a fixed position relative to the supporting surface, the side form support members ~~having~~ comprise a top support surface ~~capable of supporting another~~ configured to support an additional side form support member thereon; and a bottom resting surface ~~for contacting~~ configured to contact the supporting surface to which a surface to member securing device is

secured or ~~another member's~~ the top support surface of the additional side form support member, the side form support members ~~[[is]]~~ are secured ~~into a fixed position to~~ each other by an inter-member securing device which engages an attachment surface of the ~~supporting~~ side form support member, ~~which is a separate and distinct surface to which it is also attached, to that of the top support surface of the supported support member.~~

5. (Currently Amended) The formwork structure of claim 4 wherein the inter-member securing device ~~includes~~ comprises a surface-to-member inter-member securing device that secures two side form support members together by engaging with a recessed channeled surface of each support member ~~securing onto two separate surfaces as an underlying surface and being capable of releasibly securing a member.~~

6. (Cancelled)

7. (Withdrawn) A surface-to-member securing device for use with formwork structures having a base plate for securing to an underlying supporting surface, a clamping element joined to the plate and capable of releasibly securing a side form support member, wherein the clamping element includes at least

one arm that is capable of engaging an attachment surface of the member which is a separate and distinct surface to the top support surface of the member.

8. (Withdrawn) The device of claim 7 wherein the surface-to-member securing device releasibly engages the side form member.

9. (Withdrawn) The device of claim 8 wherein the side form support members support the side form members by having the end of one or more side form support members engage a portion of the side of a side form member.

10. (Withdrawn) The device of claim 9 wherein the device includes a level adjustment means for modifying the level of a side form support member secured to the 2o device.

11. (Withdrawn) The device of claim 10 wherein the base plate is capable of being secured to an underlying surface at a securing point and the level adjustment means is connected to the base plate and includes at least one leg having an adjustable length capable of contacting the underlying surface, such that adjusting the length of the leg will pivot the base plate about the securing point and change the level of the base plate and side form support members attached thereto.

12. (Withdrawn) The device of claim 10 wherein the base plate is capable of being secured to an underlying surface at a securing point and the level adjustment means is connected to the base plate and includes at least a side form support member contact device that is capable of being moved relative to the base plate and thereby change the level of side form support member relative to the base plate.

13. (Currently Amended) A side-form support member ~~that engages and supports a side form member,~~ which constitutes part of a formwork structure for retaining curable non-solid material, the side form support member having a top support surface capable of supporting another member, a bottom resting surface for contacting and being supported by an underlying top support surface of a further member, at least one attachment surface^{[[s]]} ^{[[are]]} that is separate ^{[[to]]} and distinct from the side form support top and bottom surfaces, wherein the attachment surfaces are clamped, using inter-member securing devices that engage therewith and secure the side form support member to an adjacent side form support member by attachment surfaces located on both of the adjacent side form support members; wherein the side form support member supports a side form-member having a first side that

faces the curable material and a second side opposite the first side, and the second side is supported by the side form support member such that the side form support member contacts and extends perpendicularly from the second side of the side form member.

14. (Currently Amended) The side form support member of claim 13 having at least one channel having internal surfaces, that in part defines an attachment surface of the side form support member.

15. (Currently Amended) The side form support member of claim 14 having two opposed sides that extend from the top and bottom surfaces, each side having two channels therein, an upper channel located near the top surface and a lower channel located near the bottom surface.

16. (Currently Amended) The side form support member of claim 15 wherein the member has a substantially "I" shape.

17. (Currently Amended) A side form support member of claim 13 formed by extrusion.

18. (Currently Amended) The side form support member of claim 13 wherein the support member[[s]] and side-form member[[s]] are the same in cross-section.

19. (Currently Amended) A side form member used in defining a perimeter for retaining curable non-solid material, the member having a top support surface ~~capable of supporting~~ configured to support another member thereon, a bottom resting surface for contacting and being supported by an underlying support surface, the member having two opposed sides that extend from the top and bottom surfaces, a support side capable of being supported by one or more side-form support members that contact and extend perpendicularly from the support side, and a retaining side, wherein the retaining side is ~~capable of having~~ configured to receive side-moulds ~~affixed thereto~~.

20. (Currently Amended) The side form of claim 19 wherein the retaining side includes two channels therein, an upper channel located near the top surface and a lower channel located near the bottom surface by which a side-mould ~~may be affixed thereto~~ is attachable.

21. (Original) The side form of claim 20 wherein the support side has two channels therein, an upper channel located near the top surface and a lower channel located near the bottom surface, the channels facilitating the attachment of one or more side form support members to the side-form members.

22. (Previously Presented) A formwork structure comprised of a plurality of side-form members of claim 19.

23. (Previously Presented) A formwork structure comprised of a plurality of side form support members of claim 13.

24. (Previously Presented) A formwork structure for use in the manufacture of a multiple layer stack of construction panels and structures, the formwork structure having a plurality of side form support members of claim 13.

25. (Previously Presented) The formwork structure of claim 24 further comprising a plurality of workmate surface-to-member securing devices and a plurality of member-to-member securing devices.

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26. (Withdrawn) A method of constructing formwork having side form members and side form support members wherein adjacent support members are secured together by using individual clamps between adjacent support members.